

Insulated Rolling Service Door Systems




SERIES

625



INDUSTRY LEADING
COMMERCIAL & INDUSTRIAL SOLUTIONS

Standard Features At a Glance

Max. standard width	30' (9144 mm)
Max. standard height	28' (8534 mm)
Curtain	24 ga. galvanized steel front 24 ga. galvanized steel back
Slat profile	Flat, insulated, type F-265i
Insulation	Foamed-in-place, CFC-free polyurethane 
R-value	7.7* (1.35 W/Msq)*
STC Rating	21
Finish	Gray, tan, brown or white
Hood	24 ga. galvanized steel
Wind load	20 psf
Standard mounting	Face of wall
Operation	Chain hoist
Standard springs	20,000 cycle
Weatherseals	Bottom, exterior curtain-side guide, interior hood baffle
Guides	Structural steel
Bottom bar	Primed steel with vinyl weatherseal
Lock	Chain keeper
Warranty	15-month limited

Options

- Electric operator (RHX®, RSX®, RMX®)
- Aluminum or stainless steel slats
- Bottom sensing edge
- Crank operation
- Between-jambs mounting
- High-usage package
- High-wind load option (FBC, TDI, DADE)**
- Weatherseal for interior side guide
- Lintel seal
- Bottom sensing edge
- Galvanized steel bottom bar angle guides
- Cylinder lock
- Pass doors
- Exhaust ports
- Powder-coat paint finish in 197 standard colors, or color-matched to specification

*If your project requires a higher R-value, ask your Overhead Door Red Ribbon Distributor about our Thermacore® door system, which offers R-values to 17.50 (3.09 W/Msq).

**FBC - Florida Building Code
TDI - Texas Department of Insurance
DADE - Miami-Dade Building Code Compliance Office

The Stormtite™ 625. Equ

When overall performance and thermal efficiency are as essential in a rolling service door as are versatile good looks, the Stormtite™ 625 meets specification and exceeds all expectations. This heavy-duty door features insulated slats in a variety of materials — galvanized steel, stainless steel or aluminum — and offers optional wind load protection up to 20 psf. Designed to fit openings up to 30' wide and 28' high (9144 mm by 8534 mm) and offered with a broad range of product options, the versatility and functionality of the Stormtite™ 625 ensures that your design requirements will be met with ease, functionality and style.

A Full-Featured Rolling Door With Added Thermal Protection.

The Stormtite™ 625 offers a complement of standard features plus the benefit of moderate protection against thermal transfer. The door's insulated F-265i slats incorporate a CFC-free, foamed-in-place polyurethane insulation that minimizes air infiltration and provides R-values to 7.7 (1.35 W/Msq).* Thermal efficiency is enhanced by vinyl weatherstripping on the bottom bar, exterior curtain-side guide at each jamb, and along the hood baffle. Additional weatherseals are optionally available on the interior side guide and lintel.

A Dependable, Durable Low-Maintenance Door.

The Stormtite™ 625 is computer-designed and solidly constructed for dependable, long-lived operation and low maintenance. Guides, bottom bar, brackets and hood are all fabricated of steel, and the door's counterbalance assembly features a helical torsion spring designed for standard 20,000-cycles. Steel curtains are factory-finished with a rust-inhibited roll coating process that incorporates a baked-on primer and polyester top coat to eliminate the need for field painting and improve finish life. Stainless steel and aluminum slats are offered with mill or anodized finish for long-lasting good looks. And if you opt for electric operation, our branded motor operators are built to meet the exacting specification of our rolling service doors — providing safe, precise and reliable operation for years to come.

Qual Measures of Style, Function and Thermal Efficiency.



Installation and Service: Overhead Door Company of Huntsville

Finish Details	
Standard Polyester Base Coat:	Two-coat system with polyester based top coat.
PowderGuard Premium Powder Coat:	Weather resistant polyester powder coat available in 197 colors; custom color match and EZ Clean treatment options available. See Tiger Drylac® RAL Colors* brochure for color selection.
PowderGuard Zinc Finish:	Zinc enriched powder coat provides excellent corrosion protection that outperforms both hot dipped and cold galvanized steel. Color selection from 197 powder coat colors; custom color match also available.
PowderGuard Weathered Finish:	Industrial textured powder coat provides a thicker, more scratch resistant coat for added product protection.

*PowderGuard™ Premium Powder Coat colors are Tiger Drylac® or similar.

Many Options, Customized Solutions.

A wide array of options allow you to customize the Stormtite™ 625 to your project's needs. Material choices include 24-gauge galvanized steel front slat curtain as the standard, with 20 or 22-gauge steel, stainless steel or .040" (1 mm) aluminum as options. On steel slats, the standard finish is gray, tan, brown or white baked-on polyester paint. See chart above for more details on finish options.

Between-jambs mounting is offered as an alternative to standard face-of-wall installation. For larger or heavy-usage doors, the option of electric operation simplifies operation, while a host

of safety features protect workers, equipment and product from injury or damage.

Extended Features for Special Applications.

The Stormtite™ 625 is available with a number of extended features for special applications. A higher windload package to meet stringent building codes in coastal areas is available upon request. T-shaped craneway doors can be built to nearly 20 feet high to accommodate large industrial equipment. Spark-resistant doors for use with explosion-proof electric operators or added safety for volatile environments. Ask your Overhead Door Red Ribbon Distributor for more information about special application Stormtite™ doors.

For additional information, or special project requirements, consult your Overhead Door Distributor or the Overhead Door Architectural Design Manual.

The Original, Innovative Choice for Unequalled Quality and Service

Overhead Door Corporation pioneered the upward-acting door industry, inventing the first upward-acting door in 1921 and the first electric door operator in 1926. Today, we continue to be the industry leader through the strength of our product innovation, superior craftsmanship and outstanding customer support, underscoring a legacy of quality, expertise and integrity. That's why design and construction professionals specify Overhead Door Corporation products more often than any other brand.

The Overhead Door Red Ribbon is a mark of quality that also reflects the pride we take in the people who support our products. Our family of over 450 Red Ribbon Distributors across the country not only share our name and logo, but also our commitment to excellence. Your Red Ribbon Distributor will work with you in a consultative role to ensure that product selections achieve your design and application requirements — in addition to offering expert installation, professional field service and ongoing maintenance. From project design and manufacturing to installation and service, the Overhead Door Red Ribbon is your guarantee of genuine quality and turnkey service excellence.

Together with our Red Ribbon Distributors, we offer comprehensive technical information and resource materials to support your project, including:

- **Architectural Design Manual** – a comprehensive guide to selecting, specifying and detailing all commercial and industrial Overhead Door products can be found at www.OverheadDoor.com/ADM/base.html
- **Operation & Maintenance Manual** – detailed product information, customized for your project, to ensure reliable, long-life door system operation
- **Custom application and technical assistance** through ordering plants' customer service and technical services respectively
- **Visit our Architect's Corner** at www.OverheadDoor.com



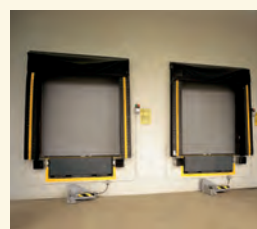
Advanced Rolling Steel Door
RapidSlat®



Thermacore® Sectional Doors



Rolling & Side Folding
Security Grilles & Closures



Rolling Service Doors



Commercial Operators

Today, Overhead Door Corporation – along with our Horton Automatics division, for automated pedestrian entrances – is recognized as the leading, single-source manufacturer of integrated door and operator systems for commercial, industrial and residential applications. With multiple manufacturing locations throughout the United States, a state-of-the-art TREQ (Testing, Reliability, Engineering, and Quality) Center for design and engineering, and a national network of authorized Red Ribbon Distributors, our capabilities are leading-edge and our field service and technical support second to none. Built best and backed best, Overhead Door is the industry's leading choice for quality that shows and lasts.

To talk with the Overhead Door Red Ribbon Distributor nearest you, call 1-800-929-DOOR.

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INDUSTRY LEADING
COMMERCIAL & INDUSTRIAL SOLUTIONS

The Overhead Door Corporation family of quality commercial and industrial products includes:



A part of Sanwa Shutter Corporation

Consistent with our policy of continuing product improvement, we reserve the right to change product specifications without notice or obligation