



SERIES

600



INDUSTRY LEADING
COMMERCIAL & INDUSTRIAL SOLUTIONS

Coil-Away™ Light-Duty Rolling Service Doors

SERIES 600

Technical Data

Application	Light commercial and industrial applications
Mounting position	Face of wall
Operation	Standard: Manual push up for doors up to 100 sq. ft. Chain hoist for doors over 100 sq. ft. Optional: UL listed electric operator (RSX®, RMX®)
Windload	Windload package available as an option
Standard springs	20,000 cycle
Warranty	15-month limited

Curtain

Max. standard width	16' (4877 mm)
Max. standard height	16' (4877 mm)
Material	26 gauge galvanized steel for widths up to 12'4", 24 gauge galvanized steel for widths up to 16'.
Slat profile	Interlocking roll-formed slats, flat crown profile type CAW
Endlocks	Galvanized steel available as an option
Finish (interior/exterior)	White/white, white/brown or brown/white
Hood	24 gauge galvanized steel available as an option

Counterbalance System

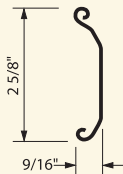
Counterbalance	High tensile helical torsion spring housed in a steel tube or pipe barrel assembly.
Brackets	Galvanized steel to support counterbalance and curtain.

Guides & Bottom Bar

Weatherseals	Vinyl bottom seal
Guides	Roll-formed galvanized steel shapes attached to continuous galvanized steel wall angle
Bottom bar	Extruded aluminum
Locking	Interior bottom bar slide bolt for manual operation. Exterior slide lock for manual operation of mini-warehouse doors. Chain keeper locks for chain hoist operation. Interior slide bolt lock or cylinder lock for electric operation.

Slat Data

CAW Slat



When economy and ease of operation in a rolling steel door are key considerations, the choice is easy. The Coil-Away™ 600 Series provides both value and quality in a light-duty, highly attractive door. The Coil-Away™ rolling door is fabricated of 24 or 26 gauge galvanized steel (depending on door width) for strength, with durability ensured by the door's steel guides and brackets. It's an ideal closure for any number of light commercial and industrial applications and is designed to fit openings up to 16' wide and 16' high (4877 mm by 4877 mm).

Functionality First.

The Coil-Away™ 600 is built for functionality first. Crafted of quality galvanized steel interlocking slats, with all-steel brackets and guides and 20,000-cycle helical torsion springs, the door is designed to perform and last. Manual push-up operation is standard for doors up to 10' x 10' or 100 sq. ft (9.29 sq. m) with chain hoist standard for larger doors. Electric operation is offered as an option, as are a windload package, galvanized steel endlocks to eliminate lateral slat movement, and a galvanized hood for enhanced versatility in a variety of environments and improved durability in all kinds of climates.

Finished Good Looks That Last.

The aesthetic appeal of the Coil-Away™ 600 Series isn't diminished at all by its high degree of functionality. The 600 features our handsome CAW slat, with its slightly radiused 2 5/8" (67 mm) slat pitch and a 9/16" (14 mm) crown pitch. For improved durability of the finish, the Coil-Away™ 600 is painted with a rust-inhibitive, roll-coated finish that includes a baked-on primer coat that is .2 mils thick, and a baked-on polyester top coat that is .6 mils thick — in your choice of three exterior/interior colors: white/white, white/brown, brown/white.



The Coil-Away™ 600 Series. The Easy Choice for Ease of Use.



Installation and Service: Overhead Door Company of Washington DC

Low Maintenance, Less Cost.

The Coil-Away™ 600 is a quality door that's built to perform reliably for life — ensuring low maintenance, less downtime, and fewer repair costs. The door features extruded aluminum bottom bars to reinforce the curtain in the guide, with a vinyl weatherseal for protection against air infiltration. Guides are fabricated from roll-formed galvanized structural steel angles for additional strength and stability. Doors are also factory pre-finished with a baked-on primer and polyester coat to enhance finish durability and eliminate field painting.

Built Well, Backed Well.

To ensure ease of installation, smooth operation and trouble-free performance, the Coil-Away™ 600 is computer-designed and precision manufactured to our exacting standards and your job specifications. Our 15-month limited warranty — as well as the expertise and integrity of our nationwide network of Ribbon Distributors — guarantees that the quality of these doors will continue to meet your expectations over time.

The Original, Innovative Choice for Unequalled Quality and Service

Overhead Door Corporation pioneered the upward-acting door industry, inventing the first upward-acting door in 1921 and the first electric door operator in 1926. Today, we continue to be the industry leader through the strength of our product innovation, superior craftsmanship and outstanding customer support, underscoring a legacy of quality, expertise and integrity. That's why design and construction professionals specify Overhead Door Corporation products more often than any other brand.

The red Overhead Door Ribbon is a mark of quality that also reflects the pride we take in the people who support our products. Our family of over 450 Ribbon Distributors across the country not only share our name and logo, but also our commitment to excellence. Your Ribbon Distributor will work with you in a consultative role to ensure that product selections achieve your design and application requirements — in addition to offering expert installation, professional field service and ongoing maintenance. From project design and manufacturing to installation and service, the Overhead Door Ribbon is your guarantee of genuine quality and turnkey service excellence.

Together with our Ribbon Distributors, we offer comprehensive technical information and resource materials to support your project, including:

- Architectural Design Manual – a comprehensive guide to selecting, specifying and detailing all commercial and industrial Overhead Door products
- Sweet's Catalog for selection information about our products, and Sweet's CD and CD-CAD for convenient electronic product information, technical specifications, and details with CAD "cut-and-paste" capability
- Operation & Maintenance Manual – detailed product information, customized for your project, to ensure reliable, long-life door system operation
- Custom design and technical assistance through our Corporate Application Engineering Teams
- Visit our Architect's Corner at www.OverheadDoor.com



Advanced Rolling Steel Door
RapidSlat®



Thermacore® Sectional Doors



Rolling & Side Folding
Security Grilles & Closures



Rolling Service Doors



Commercial Operators

Today, Overhead Door Corporation—along with our Horton Automatics division, for automated pedestrian entrances—is recognized as the leading, single-source manufacturer of integrated door and operator systems for commercial, industrial and residential applications. With multiple manufacturing locations throughout the United States, a state-of-the-art TREQ (Testing, Reliability, Engineering, and Quality) Center for design and engineering, and a national network of authorized Ribbon Distributors, our capabilities are leading-edge and our field service and technical support second to none. Built best and backed best, Overhead Door is the industry's leading choice for quality that shows and lasts.

To talk with the Overhead Door distributor nearest you, call 1-800-929-DOOR.

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INDUSTRY LEADING
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The Overhead Door Corporation family of quality commercial and industrial products includes:



A part of Sanwa Holdings Corporation